


# Disassembly Instructions, T-70 Single

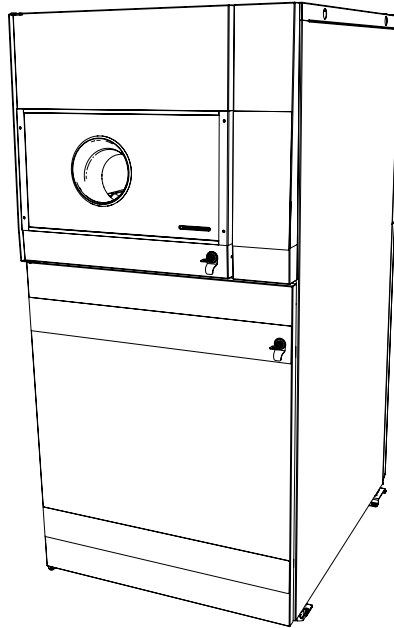
Rev. Date: 2017-12-14 – SPID: 2916/0.3 (-) – Disassembly Instructions, T-70 Single – Basic

90370000-T-70 Single

<b>Notice</b>	<ul style="list-style-type: none"> <li>• There are variants of this module, causing minor individual weight differences.</li> <li>• Parts containing plastic and steel should be separated. Printed circuit boards should be separated from steel.</li> </ul>	
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<b>Suggested Tools</b>	<ul style="list-style-type: none"> <li>• Socket wrenches 10, 13 and 17 mm</li> <li>• Torx screwdrivers T20, T25 and T30</li> <li>• Hex key 4 mm</li> <li>• Cross head screwdrivers Poz #1 and #2</li> <li>• Cutting pliers, medium</li> </ul>
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<b>Part number</b>	90370000	<b>Name</b>	T-70 Single
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<b>Material type and weight</b>	<b>Steel and Iron</b>	215 Kg.	<b>Plastics</b>	7 Kg.	<b>Other</b>	Kg.
	<b>Aluminum</b>	2,5 Kg.	<b>Rubber</b>	0,5 Kg.	<b>Other</b>	Kg.
	<b>EEE parts</b>	25 Kg.	<b>Other</b>	Kg.	<b>Other</b>	Kg.

<b>Dismantling procedure</b>	70370200 Manual Service T-70
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Suggested dismantling procedure		
Step	Part	Material
<b>1</b>	Remove all covers and doors	Steel
<b>2</b>	Remove internal Baseunit components: Infeed, Infeed docking, Reflector arch, Paper holder, Printer, Camera unit, Power Box.	Steel, EEE part, Plastic, Cable (EEE)
<b>3</b>	Remove conveyors, sorter and crusher	Steel, EEE parts (motors, cables)
<b>4</b>	Remove cables	Cable (EEE)
<b>5</b>	Dismantle framework	Steel
<b>6</b>	Dismantle assembled units: <ul style="list-style-type: none"> <li>- One Ring</li> <li>- Power Box</li> <li>- MMI unit</li> <li>- Infeed Docking</li> <li>- Infeed</li> <li>- Sorter</li> <li>- Crushers, remove motors</li> <li>- Conveyor Sorter</li> </ul>	Steel, Alu, EEE part, Plastic, PCB, Cable (EEE), Motor